



# Technical Specification

## Multi-purpose Glue

(ACC-GLUE1KG)

Aro-bond® 947 is a single component moisture curing polyurethane wood adhesive with excellent water resistant characteristics. Aro-bond® 947 meets the requirements of BS EN204 category d4 for water resistance.

Aro-Bond® 947 can be used for many applications where gap filling properties, high strength and a high level of water resistance is required. Aro-Bond® 947 has been successfully used for bonding many types of woods, plastic foams and other insulating materials to a wide variety of both rigid and flexible facing materials, including wood, metals and plastics.

**BENEFITS:**

- Excellent water resistance - EN204 D4.
- Quick curing.
- Excellent bond strength on hard and soft woods.
- Bonds many substrates including nonporous substrates.



Brookfield viscosity:	3500 mPas		
Solids content:	100%		
Specific gravity:	1.1		
Colour:	Brown		
Temperature °C	15 °C	20 °C	25 °C
Open time (mins)	10	6	3
Cure time (mins)	30	20	10

